



## Installation Instructions

Part # SFT-211

Softail Tru-Dual Headpipe System  
Evo & Twin Cam model years

7/12/2005

**"Please read before you proceed" .....**

### HARDWARE/ PARTS LIST

- 1- T bolt band clamp
- 6- Standard hose clamps
- 1- Set Bassani gaskets
- 3- Heat Shields
- 1- Front Headpipe
- 2- Rear Headpipes

**\*Will not work on 1991 Heritage Springer and the New Nostalgia model.**

**\*You will re-use your stock heat shield clamps.**

**\*05 Springers require the purchase of Pt# SFT5339KT as stock brackets will not line up.**

**\* You will re-use your stock vertical heat shield from the front cylinder**

### INSTALLATION:

Remove stock exhaust system including stock brkts. Save the stock clamps, flanges, and the stock heat shield coming out from the exhaust port. Remove the factory P-Clamp on transmission as it is not needed.

Remove old exhaust port gaskets and replace with new ones provided.

Install new mounting brackets to frame (they are marked left and right) using the aluminum spacers. Spacers go between the frame and the bracket itself.

Install old flanges on new pipes then install the front Headpipe but leave loose. Slide your stock muffler clamp onto pipe then slide on the new muffler. Attach muffler to new bracket using hardware provided. Align to satisfaction then tighten completely.

Install rear curly piece to exhaust port but leave loose. Slide the new clamp (it has an Allen bolt to tighten it) on then install the second pipe that goes out of the left side. (leave loose). Slide stock exhaust clamp onto pipe then install left side muffler and attach to new mounting bracket.

Now you can install your Heat shields using your stock clamps. Once all is on, align to satisfaction then tighten completely.

**Due to normal vibration present in running motorcycles it is advised you periodically check all nuts bolts and core retaining hardware for proper tightness.**



MEMBER



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# Bassani<sup>®</sup> *Xhaust*

Thank you for choosing Bassani Xhaust. The following information is provided to help you enjoy the added benefits of riding with Bassani.

## **EXHAUST CARE AND MAINTENANCE**

Bassani recommends the following procedure to enhance customer satisfaction:

- Clean with Rubbing Alcohol to remove oil and shine with glass cleaner to maintain brilliance. Do not use an abrasive chrome cleaner or course cloth. This step should be repeated during normal detailing.
- "Cure" the chrome and coating by running the exhaust systems at low idle for 30 seconds to 1 minute and allow the pipes to cool. Repeat this step 3-4 times.
- Improper jetting, either rich or lean, will discolor the exhaust system every time.
- Normal vibration, present in running motorcycles, requires routine check-ups of nuts, bolts and core retaining hardware.

## **MANUFACTURER'S GUARANTEE**

Bassani provides a warrantee on manufacturing defects. Manufacturing defects include the materials and craftsmanship of the exhaust system. All components are inspected and carefully packaged before shipping.

Chrome plating will discolor when exposed to high temperatures. The high exhaust temperatures found in engines exceed the capabilities of the chrome plating to handle the heat without discoloration. Therefore, Bassani cannot guarantee the pipes against discoloration.