



YOSHIMURA

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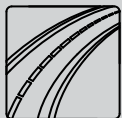
Street Series

Qualified Manufacturer Declared "Replacement Part"

**2017~2018
KTM
RC390**

**2017~2018
KTM
390 Duke**

**16381BP520 (SS/CF)
Alpha Taper Stainless Steel Slip-On**



All Street Series systems are:

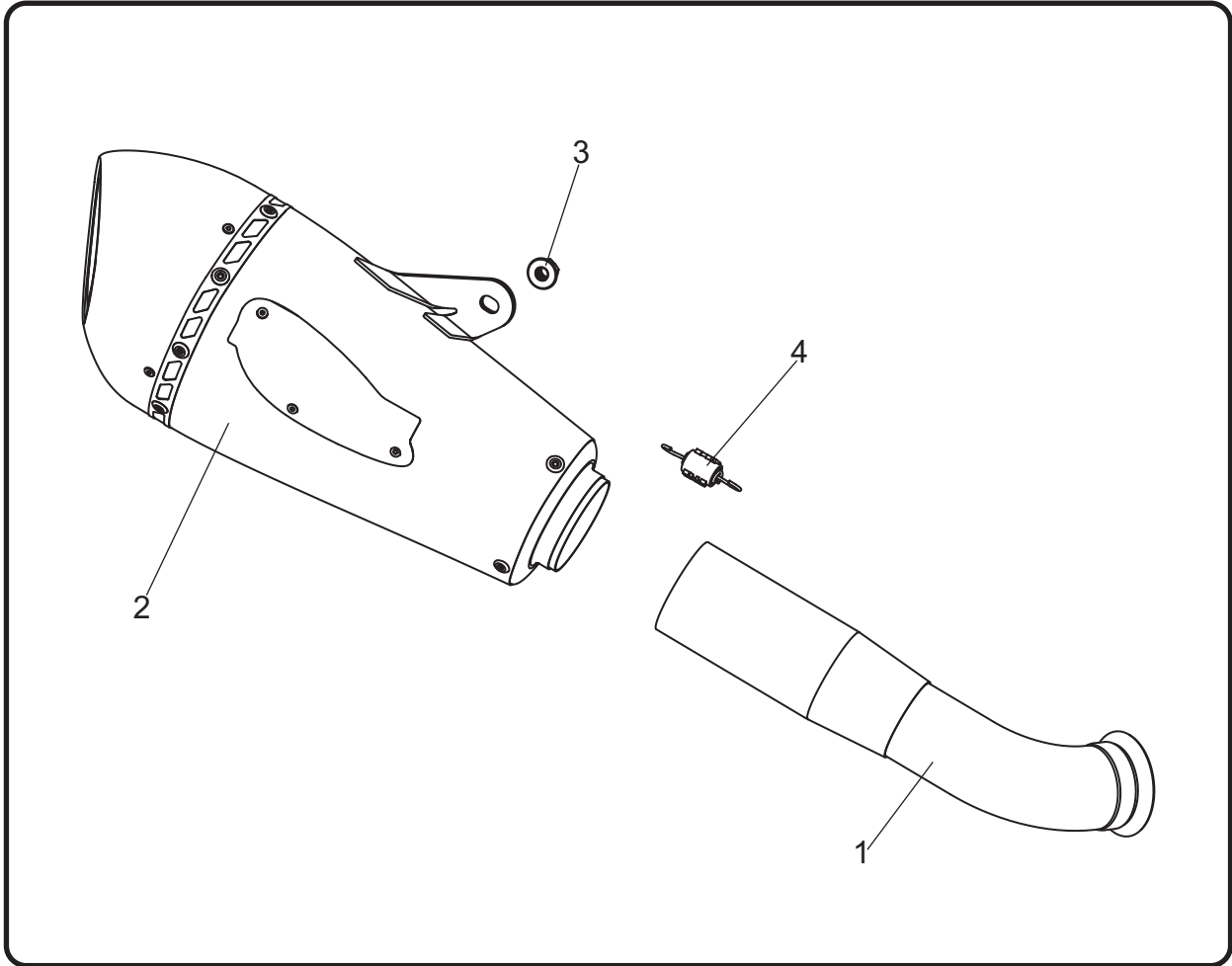
- Slip-on/Bolt-on applications that do not require tampering with the vehicle's emissions control system.
- CARB/EPA tail-pipe emissions compliant.
- Marked with appropriate EPA noise labels.
- Not tested for EPA new vehicle noise compliance.



✘ You must know how to remove and replace your stock exhaust in order to install this product otherwise have it installed by a professional mechanic. Keep all stock parts from your existing system as some components may be necessary to install your new Yoshimura exhaust depending on the application. Read through all instructions before beginning installation. Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation. Always wear hand and eye protection and take precautionary measures to avoid injury. ✘

NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM, WHICH INCLUDES THE CARBURETORS OF ANY VEHICLE.

Assembly Diagram



No.	Item	Description	Qty.
1	16381-435	Yoshimura Tailpipe	1
2	16381BP520-RMA	Yoshimura Muffler Assembly	1
3	8MMNUT	8mm Flange Nut	1
4	RACE-SPX-2	Small Exhaust Spring	1
**	INS-27-K	Low Volume Sound Insert	1
**	ST-200	Spring Puller Tool	1
**	17029	Sticker Sheet	1

** Not shown on the diagram.

CAUTION: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation. Always wear hand and eye protection and take precautionary measures to avoid injury.

WARNING: Always properly support vehicle with a stand and/or lift when servicing or performing any work. Unstable vehicles may present dangerous conditions and may cause property damage and/or personal injury.

NOTE: Read through all instructions before beginning installation.

Removal

1. Loosen and remove the stock exhaust clamp between pre-muffler chamber and muffler tailpipe connection.

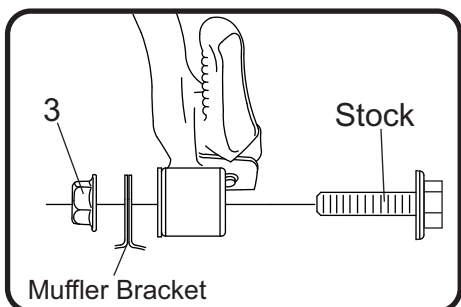
Note: The stock exhaust clamp will be re-used with the Yoshimura slip-on system. Do not damage during removal process.

2. While securely supporting the stock muffler assembly, remove muffler mount bolt and carefully remove the stock muffler.

Note: The stock exhaust gasket will be re-used with the Yoshimura slip-on system. Inspect and replace if necessary.

Installation

1. Install (No. 1) 16381-435, tailpipe onto stock header outlet using the stock exhaust gasket and clamp. Do not torque at this time.
2. Install (No. 2) 16381BP520-RMA, muffler onto (No. 1) 16381-435, tailpipe outlet and align muffler bracket to the backside of the stock muffler mount. Secure using the stock bolt and (No. 3) 8MMNUT, 8mm flange nut.



3. Torque stock exhaust clamp to factory specification.

Note: Verify that the Yoshimura tailpipe inlet and stock header outlet is aligned properly in order for the stock exhaust clamp to seat properly.

4. Torque muffler mount bolt to factory specification.
5. Install (No. 4) RACE-SPX-2, small exhaust springs between tailpipe and muffler using ST-200, spring puller tool supplied in the kit.
6. Before starting vehicle, check for proper clearance between new exhaust system and rear suspension (i.e. tire, swingarm, brakes, rear shock, and etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura Tech Department at (800) 634-9166 / in CA (909) 628-4722.

7. It is recommended that the muffler and tailpipe be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.

Note: After starting motorcycle, it is normal for new exhaust system and muffler to emit smoke until oil residue burns off.

Works Finish Care & Maintenance

Before starting vehicle, clean pipe thoroughly using a soft cloth and rubbing alcohol to remove any oil and finger prints.

The color of the exhaust will change once the system has gone through a heat cycle of 15 minutes or more. Color will vary depending on lean/rich conditions.

Clean using a soft cloth and soap. Do not use abrasive materials as it will scratch the surface.

Surface reconditioning services are available to remove scratches and undesirable discoloration due to extreme heat. Contact Yoshimura Tech Department at (800) 634-9166 / in CA (909) 628-4722 for more information.