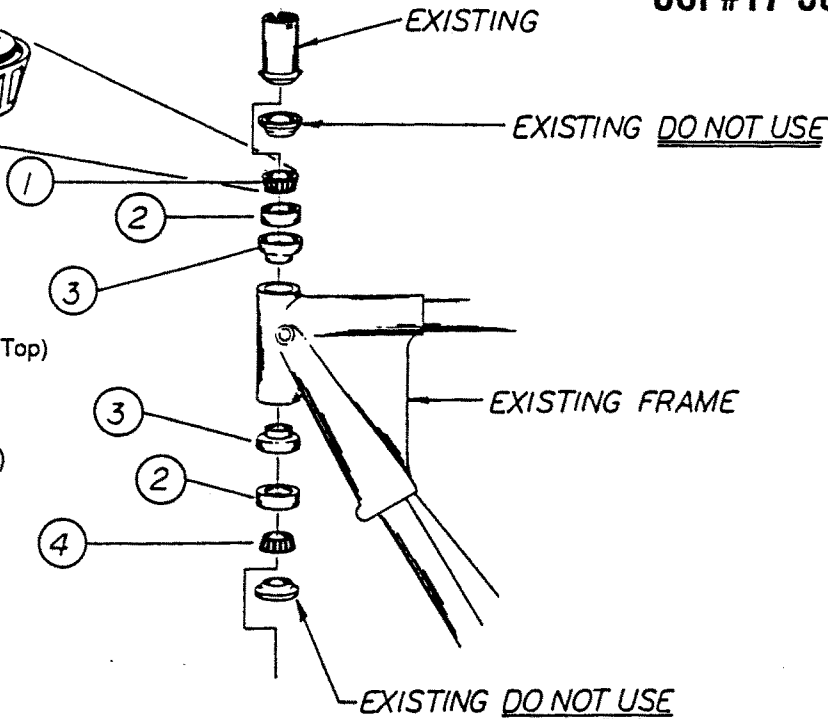


# CUSTOM CHROME

## Instructions

Timken Conversion  
for Sportster® Models  
1954 thru 1977  
CCI #17-381

(ENLARGED VIEW OF  
UPPER BEARING)



### BILL OF MATERIAL

No.	Qty.	Description
1	1	Upper Timken Bearing (Radius on Top)
2	2	Bearing Race
3	2	Bearing Cup
4	1	Lower Timken Bearing (No Radius)