

DISC  
SCREW  
CALIPER BLEEDER  
REPAIR KIT  
PATENT  
PENDING

## INSTRUCTIONS FOR CALIPER BLEEDER SCREW REPAIR

Repairs most calipers in use today. 1/8" clearance in the caliper wall is all that is required.

**Step 1.** Drill out Bleeder hole to 25/64" diameter, 3/4" deep.

**Step 2.** Tap with a bottoming tap (7/16-20), at least 10 threads. Remove chips.

**Step 3.** Clean caliper threads and external "sleeve insert" threads with Loctite Safety Solvent or shop solvent. Allow to dry. Apply a high strength sealer such as Loctite 271 or equivalent to same threads. Allow 20 minutes to cure.