



# INSTRUCTIONS

## **V-Thunder Velva-Ride Mounts**

Part#9200-KIT includes: 1 motor mount plate (9200P), 1 motor mount spacer (9200B), 1 motor mount washer (9200W), 2 black top bushings (9200BB)

1. Remove the regulator-rectifier plug-in connection to engine.
2. Remove the two 5/16" hex head bolts holding the the regulator-rectifier bracket to the frame cross member and swing it out of the way.
3. Remove the 3/8" hex head bolt holding the front engine stabilizer to the frame down tube and swing it out of the way.  
**DO NOT LOOSEN STABILIZER JAM NUTS.**
4. Remove front engine mount bolts and washers.
5. Remove the two 5/16" hex head bolts holding the front engine mount to the cross member.
6. Use a small jack under the the engine or use a pry bar to lift the engine slightly. Remove the stock mount.
7. Slide the V-Thunder™ engine mount into the approximate position, install the two hex head bolts loosely. Install with the center bore on top.
8. Swing the stabilizer back into position and install the 3/8" hex head bolt.  
Torque to 30 lbs.
9. Lower the engine close to the top of the engine mount bushing and steel sleeve. Slide the engine mount left to right until the steel bushing is lined up with the center of the engine mount plate. The bushing does not need to be in the center front or rear. Lower the engine and torque the 5/16" hex head bolts to 15 lbs. Install the engine mount center bolt and washer and torque to 25 lbs.
10. Replace the regulator-rectifier bracket and torque the 5/16" hex head bolts to 15 lbs.
11. Install the regulator-rectifier plug-in connection to the engine.

*Congratulations! You've just installed the finest engine mount on the market. It'll give you miles of worry-free service. If you have any questions call 1-800-967-1066*