

INSTALLATION INSTRUCTIONS

DRAG SPECIALTIES UNIVERSAL SEAT PAN FOR OEM SOFTAIL® STYLE FRAMES WITH STRETCHED TANKS P/N DS-490350

ATTENTION INSTALLER (if other than owner): Please forward this instruction sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly fitting this “universal” seat pan on OEM Softail™ style frames fitted with Drag Specialties stretched gas tanks.

Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.

This “universal” seat pan must be modified to fit your particular gas tank/frame/rear fender combination. The back and middle are designed to fit the OEM fender/frame combination. You must determine the suitability of this pan for your particular combination of components. Once you have made any modifications to this pan, it is no longer returnable.

PROCEDURE:

1. It is strongly recommended that you complete the mounting of your stretched gas tank and your rear fender (if other than stock) before you begin fitting this seat pan.
2. You need to determine the clearance you need between the finished edges of the gas tank. Contact the person who will be upholstering your seat for this information.

3. With the tank and fender in place, slip the pan under the rear edge of the tank and fasten to the fender. If you are not using the rear mounting tab to attach the seat to the fender, now is the time to fabricate your mounting system.

4. With everything mounted in its final position, and allowing for the clearance needed by your upholsterer (don't forget about body filler and paint thicknesses), mark the seat pan where it will be cut off. A scribe that will scratch the surface or a red grease pencil will easily mark the black material.

5. Remove the seat pan from the bike and use a hacksaw or coping saw or any other suitable type of saw to cut off the excess material from the front of the seat pan.

6. Use a coarse file to finish the cut edge and remove any plastic burrs.

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DRAG SPECIALTIES

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