

**V-Twin MFG.
Sifton 5 Stud Diaphragm Pressure Plate
VT No. 18-0540
Fits 1965-1984 BT**

This is a custom application and should only be installed by a knowledgeable and trained motorcycle technician.

V-Twin Mfg. accepts no responsibility for improper installation.

Note: Refer to a service manual for a 1985-1990 FX./Softail.

1. Loosen clutch cable
2. Remove primary cover.
3. Remove clutch hub assembly as described in service manual.
4. Install new 5 stud hub and clutch plates as described in service manual.
5. Install new release disc, adjusting screw and locknut.
6. Install diaphragm spring and spring plate, secure with washers and nylock nuts.
7. Adjust diaphragm spring as covered as service manual.
8. Install primary cover and adjust cable free play.

