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Assembly Instructions for Big Twin Oil Pressure Gauge Kits (15-650 & 15-657)

1. Wrap the threads on the oil pressure gauge with teflon tape.
2. Screw the oil line onto the oil pressure gauge.
3. Fit gauge cone into gauge mounting bracket, aligning screw hole in the bracket and cone.
4. Thread 8/32 set screw into gauge mounting bracket until it just enters hole in gauge cone.
5. Fit gauge and oil line into cone/mounting bracket, align face of gauge with bracket's rear edge.
6. Tighten set screw until it is just snug against the gauge, do not over tighten or the gauge can be damaged.
7. Remove the two right side rocker box screws from the rear cylinder head. NOTE: The tank may need to be raised to gain access to them.
8. Use the two ¼-20 x 1-1/4" chrome buttonhead screws, two ¼" chrome flat washers and two ¼" sealing washers to attach the gauge mount to the rocker box.
9. Remove tappet screen plug and replace it with one with 1/8" NPT threads in it.
10. Wrap 1/8" to #3 fitting with teflon tape (pipe thread side only) and thread it into tappet screen adapter and tighten.
11. Attach oil line and tighten.
12. Start engine and check for leaks.
13. Bubble in gauge is normal.