

V-Twin Mfg.
CHROME DRESS RING
FITS 1983-96 TANKS W/SCREW, 1997-UP ALL
EXCEPT 1996 XL CUSTOM
VT No. 38-7041

This is a custom application and rider safety depends on proper installation. This product should only be installed by a knowledgeable and trained motorcycle technician. V-Twin Mfg. accepts no responsibility for improper installation.

Installation Instructions:

1. Remove gas cap
2. Remove all wax and grease from the area 1 inch surrounding the filler neck hole using a cleaning solvent.
3. Since there is a tremendous variance in the thread diameter of HD gas caps as well as after market gas caps the clearance of your gas cap's plastic threads should be checked by inserting the cap through the Chrome Dress Ring hole prior to installation. The threaded end of the cap should pass through the paint saver freely. If you too tight simply sand the edges of the plastic threads deburring them until you have adequate clearance, This process will prevent the gas cap from prying the Chrome Dress Ring off when refueling.
4. Using the provided RTV silicon adhesive to place an even bead in the large cavity of the rubber vapor seal use your finger to smooth out the bead and distribute it evenly around the entire circumference.
5. Before wiping your finger clean smooth some RTV around the lip of the gas tank filler hole. This will allow the rubber inner flange seal to slide into the filler neck hole, without rolling up under the Chrome Dress Ring. Care should be taken to ensure the inner flange seal fits properly between the Chrome Dress Ring inner flange and the inside wall of the filler neck. Extreme caution should be given to this process so that a tight leak proof seal is created.
6. Make sure the rubber vapor seal is correctly seated in its groove to the entire outer edge of the Chrome Dress Ring. This edging was purposely not adhered to the Chrome Dress Ring so that it can be adjusted to fit any gap that may occur on varying tank contours and produce a perfect flush fit to the tank. With Seal in proper place press the Chrome Dress Ring in the tanks filler hole and screw down your gas cap as tightly as possible allowing it to hold the Chrome Dress Ring in place. Allow 24 hours for curing before removing the gas cap.
7. If you prefer the look of the Chrome Dress Ring without the rubber edge trim it can simply be cut off AFTER INSTALLATION by carefully using a sharp x-acto knife. This process will not affect the working characteristics of the Chrome Dress Ring.