



# INSTALLATION INSTRUCTIONS

**DESCRIPTION:** Chrome Saddle Bag Supports

**PART NUMBER:** 3501-0345

**APPLICATION:** "Metric" Motorcycles with fender struts that have two bolts available for attachment. Note: For some applications, Turn signal relocation is required and can be accomplished using the Saddlemen Kit P/N 2020-0348, or other products.

<b>CONTENTS:</b>	<b>Quantity</b>	<b>Item</b>		
	1	Saddle Bag Support – Right	4	M8 Washers
	1	Saddle Bag Support – Left	2	M10 x 50 Hex Bolt
	2	M10 x 70 Hex Bolt		
	4	M8 x 30 Hex Bolt		
	4	M8 x 45 Hex Bolt		
	1	Installation instructions		

**TOOLS REQUIRED:** 3/8" Drive Metric Socket Set, #2 Phillips Driver, Metric Hex key (Allen) Set, Torx Driver Set.

**IMPORTANT:** Please read these instructions completely before starting installation. All "**NOTE**" and "**WARNING**" notations are serious safety issues and should be read carefully. Possible injury to riders or damage to the motorcycle and/or accessory may result if improperly installed.

**NOTICE TO DEALERS:** These instructions contain important information for future reference and should be given to the customer.

## INSTALLATION:

1) Familiarize yourself with the location and arrangement of how the Supports are to be mounted. Hold the Supports next to the motorcycle to help visualize how they will be installed.

**NOTE:** *The Supports are designed to be installed with the staggered, offset bend facing outward from the bike, and the hinged corner towards the rear of the bike. Failure to install them properly may allow the saddlebags or the supports to contact the shock, wheel or other moving parts. You must check clearance of all components, with the bike under load, and ensure that the swingarm, belt/chain guard, brake components, etc. all clear the saddlebag supports when bike is operational.*

**WARNING:** *To avoid injury, install while engine is cold.*

**CAUTION:** This kit is designed to fit several model motorcycles, and contains multiple length bolts, which if installed incorrectly could interfere with the tire. When installing a bolt through the fender, check to be sure that it does not extend inside the fender further than the original fastener. If it does it must be cut off, or exchanged for a shorter bolt in the kit.

- 2) Installing one side at a time, remove the fender strut bolts.
- 3) Install Saddlebag Supports using two of the bolts provided, as appropriate. Re-use stock washers.
- 4) Repeat the same installation process on the motorcycle's other side.
- 5) Check and adjust alignment and tighten both bolts securely.
- 6) We recommend using a thread sealant like Loctite or Vibratite on the Saddlebag Supports fasteners.

**NOTE:** *After 50 miles (80 kilometers), recheck the tightness of all nuts and bolts. Inspect periodically during normal maintenance checks thereafter. Loose fasteners can impair the normal operation of the motorcycle, and can be a safety issue.*

**WARNING:** *Overloaded or overweight bags can move the Supports inward. Before riding, visually check the clearance between the Supports and any moving parts that could impair normal operation of the motorcycle.*

**WARNING:** *Improper saddlebag installation may cause contact between the bags and the motorcycle's running gear, producing a safety hazard. Please check that saddlebags are not in contact with moving parts. Make sure to carefully follow the installation instructions that come with the saddlebags.*

**NOTE:** *These supports are designed to work with Saddlemen's Express Saddlebags, and all other makes and models of universal saddlebags. Saddlemen Express bags have special features optimized to compliment these supports.*