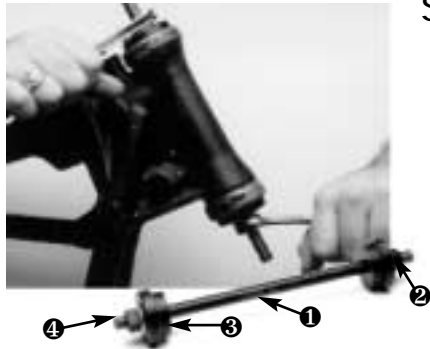




# Instruction Sheet For Tool #1725



**Steering Head Bearing Race Installer. Use on all Models. Use To Install Steering Head Races, JIMS No.48300-60.**

1. Refer to H.D.® Service Manual to remove fork assembly.
2. Use JIMS® tools No. 2232, 2388 and 33416-80 to remove steering head bearing races.
3. Position race portion of bearing, JIMS® No. 48300-60, over the top of neck with cup side facing away from neck bore with outside of race lubed with JIMS® Press Fit Lube No. 2124.
4. With one lubed nut, No. 1707-2, threaded onto stud No. 1725-1 about 3/4", followed by small side of cup No. 1725-2 facing race installed through neck.
5. Do the same as above for the bottom side.
6. Tighten nut with 3/4" tools slowly until races are seated in neck. If races start to cock in neck, reposition races and start over.

**PARTS AVAILABLE SEPARATELY**

No.	Qty.	Description	Part No.
1	1	TOOL, STUD, FORK RACE INSTALLER	1725-1
2	2	FLANGE NUT	1707-2
3	2	TOOL, CUP, PUSHER INSTALLER	1725-2
4	2	WASHERS	2038
5	1	INSTRUCTION SHEET	1725-IS

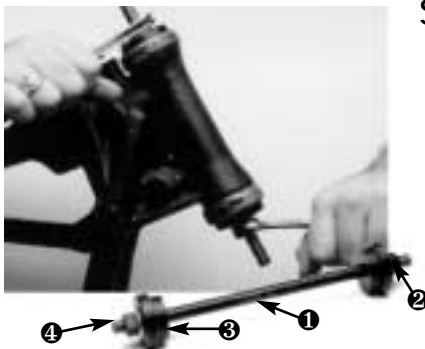
**CAUTION:** Wear safety glasses. Excessive force may damage parts and tool. See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

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