



ISO® -GRIPS

6180, 6181, 6182, 6190, 6191, 6192

**FITS: 6180, 6181, 6182—GOLD WINGS ('82-UP) WITH 7/8" BARS
6190, 6191, 6192—VALKYRIES (ALL YEARS AND MODELS) WITH 1" BARS**

PART#	INCLUDED
IN GOLDWING KITS	
401484	2 GL style (long) grip cage — chrome
401485	2 GL rubber inserts — left
401486	2 GL rubber inserts — throttle
IN VALKYRIE KITS	
401488	2 Valkyrie rubber inserts — left
401489	2 Valkyrie rubber inserts — throttle
401491	1 Stepped spacer for Valkyrie left grip
401490	1 Spacer w/ counter bore (use as needed)
IN BOTH KITS	
401487	2 End caps — chrome
200275	8 Socket head cap screws 4"—40 x 3/8"
400670	1 Tube of adhesive
401493	2 Accent rings — chrome (6180, 6190 kits)
401494	2 Accent rings — red (6181, 6191 kits)
401499	2 Accent rings — black (6192 kits)
401496	2 Accent rings — gold (6182 kits)

TOOLS SUGGESTED

Razor Blade or sharp Knife, sandpaper or emery cloth, solvent, 3/32" Allen wrench

WARNING: Do not get the glue on your fingers or in your eyes! Observe label warnings!

NOTE The stock throttle sleeve is re-used for this installation

PROCEDURE AVERAGE TIME: 15 MINUTES

STEP 1 Remove the stock grips from the handlebar and stock throttle sleeve. One method is to carefully slice lengthwise completely thru the grip material down to the handlebar on the left side, and down to the plastic throttle sleeve on the right side. Peel the old grip off.

STEP 2 Completely clean all residue off of the mounting surface on each side. We recommend sanding each side thoroughly removing all remnants of the old grip or its adhesive. This also creates a rough surface for the glue to adhere to. After sanding, wipe each side down with solvent and let dry completely.

-cont.-

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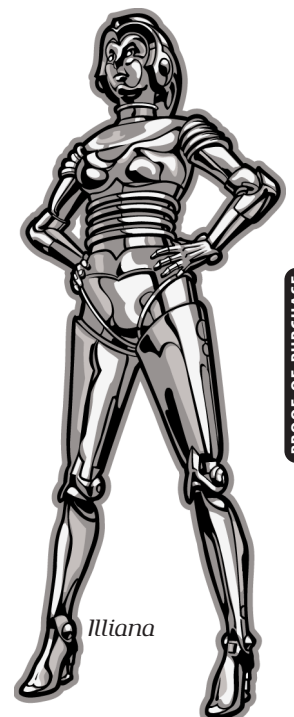
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STEP 3 Without using the glue, trial fit each side. The grip with the smaller inside diameter goes on the left-side, the one with larger I.D. goes over the bare throttle sleeve. They should go on with very slight resistance. If they fit too loosely, you'll have to make a slight modification. The glue used sets up in the absence of air. To tighten this fit up slightly and displace some air between the grip and the bar (or sleeve) simply make a tight, single layer "barber pole" style wrap with electrical tape around the bar or throttle sleeve - whichever side has the loose fit. This very thin tape spiral will now allow the glue to set up properly. See [PIC.1](#).

PIC.1



STEP 4 VALKYRIE ONLY See [PIC.2](#). Insert the stepped aluminum spacer into the left side grip as shown and push it all the way down the inside of the grip until it bottoms out.

PIC.2



STEP 5 One side at a time, apply glue to the bar, or the throttle sleeve. Most of the glue should be at the ends of the bar with less and less as you reach the switch housings. Using the side of the applicator tip of the glue tube smear the glue around as evenly as possible.

STEP 6 Ideally, you will want a row of ISO®-Pads to be positioned across your palm when the grip is installed. (Consider the throttle position on the right side). **VERY IMPORTANT!!** This glue will set up INSTANTLY when you stop sliding the grip into position. The grip must be installed in one sure, swift movement. If you stop even for an instant, that is where your grip will stay. We suggest removing one of the small screws from each end cap prior to installation to prevent air lock while sliding the grips into position. Re-install the screw (and check the others for tightness) after the grips are installed.

Caution: Be sure you don't push glue into the space between the throttle sleeve and the housing or you'll glue the throttle in place!

STEP 7 Carefully wipe up any drips right away.

Ride On!